

## Rohrreihen

Getränke DIN 11850											
Nennweite		Rohr- Abmasse									
DN	Zoll	Reihe 1				Reihe 2		Reihe 3		Lebensmittel Zoll	
		AD [mm]	s [mm]	AD [mm]	s [mm]	AD [mm]	s [mm]	AD [mm]	s [mm]	AD [mm]	s [mm]
6	1/8"			8	1						
8	1/4"			10	1						
10	3/8"			12	1	13	1.5	14	2		
15	1/2"	18	1.5	18	1	19	1.5	20	2		
20	3/4"	22	1.5	22	1	23	1.5	24	2		
25	1"	28	1.5	28	1	29	1.5	30	2	25.4	1.25
32	1 1/4"	34	1.5	34	1	35	1.5	36	2		
40	1 1/2"	40	1.5	40	1	41	1.5	42	2	38.1	1.25
50	2"	52	1.5	52	1	53	1.5	54	2	50.8	1.25
65	2 1/2"					70	2			63.5	1.5
80	3"					85	2			76.1	2
100	4"					104	2			101.6	2
125	5"					129	2				
150	6"					154	2				
200	8"					204	2				

Bio Pharma DIN 11866 (Ra < 0.8 / 1.4404)							
Nennweite		Rohr- Abmasse					
DN	Zoll	Reihe A DIN		Reihe B ISO		Reihe C ASME	
		AD [mm]	s [mm]	AD [mm]	s [mm]	AD [mm]	s [mm]
6	1/8"						
8	1/4"			13.5	1.6		
10	3/8"	13	1.5	17.2	1.6	12.7	1.65
15	1/2"	19	1.5	21.3	1.6	19.5	1.65
20	3/4"	23	1.5	26.9	1.6		
25	1"	29	1.5	33.7	2	25.4	1.65
32	1 1/4"	35	1.5	42.4	2		
40	1 1/2"	41	1.5	48.3	2	38.1	1.65
50	2"	53	1.5	60.3	2	50.8	1.65
65	2 1/2"	70	2	76.1	2	63.5	1.65
80	3"	85	2	88.9	2.3	76.2	1.65
100	4"	104	2	114.3	2.3	101.6	2.11
125	5"						
150	6"						
200	8"						

Energie ISO GF			
Nennweite		Rohr- Abmasse	
DN	Zoll	AD [mm]	s [mm]
6	1/8"	10.2	1.6
8	1/4"	13.5	1.6
10	3/8"	17.2	1.6
15	1/2"	21.3	2
20	3/4"	26.9	2
25	1"	33.7	2
32	1 1/4"	42.4	2
40	1 1/2"	48.3	2
50	2"	60.3	2
65	2 1/2"	76.1	2
80	3"	88.9	2
100	4"	114.3	2
125	5"	139.7	2
150	6"	168.3	2
200	8"	219.1	2